


Welding Certificate

TÜVRh-EN1090-2.01921.2023.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Haritz + Röhring GmbH	
	Annabergstraße 29a-31 45721 Haltern am See GERMANY	
welding shops	see reverse	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - Metal active gas welding, partly mechanized 141 - TIG gas tungsten arc welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ralf Tulinski, welding specialist	born on: 31.08.1963
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Michael Reiß, welding engineer	born on: xx.xx.xxxx
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	03.03.2017	
Period of validity	29.10.2025	
Remarks	-	
Place and date of issue	Köln, 03.04.2023 Post/SH	 Dipl.-Ing. Makówka Head of certification body

